

STYLE NA1001

Compressed Sheet Packing Aramid Fibers / NBR Binder

CONSTRUCTION

Style NA1001 is a compressed non-asbestos sheet gasket material produced from a combination of aramid and other synthetic fibers and bonded with nitrile rubber (NBR). It is manufactured through the hot calendar process under rigorous quality control standards that are registered under ISO-9001 certification.

APPLICATION / SERVICE

Style NA1001 is a very good general service gasket material that has numerous applications in the process industries and in the water and wastewater industry. It is also commonly used in equipment such as valves and pumps. Style NA1001 is suitable for service handling the following general media categories:

- Mild inorganic acids
- Diluted alkalis
- Aliphatic solvents
- Synthetic oils
- General chemicals
- Oxygenated solvents
- Mild organic acids
- Water
- Industrial gases
- Vegetable oils
- Aromatic solvents
- Neutral solutions
- Concentrated alkalis
- Brine
- Animal oils
- Petroleum and Derivatives
- Air
- Refrigerants

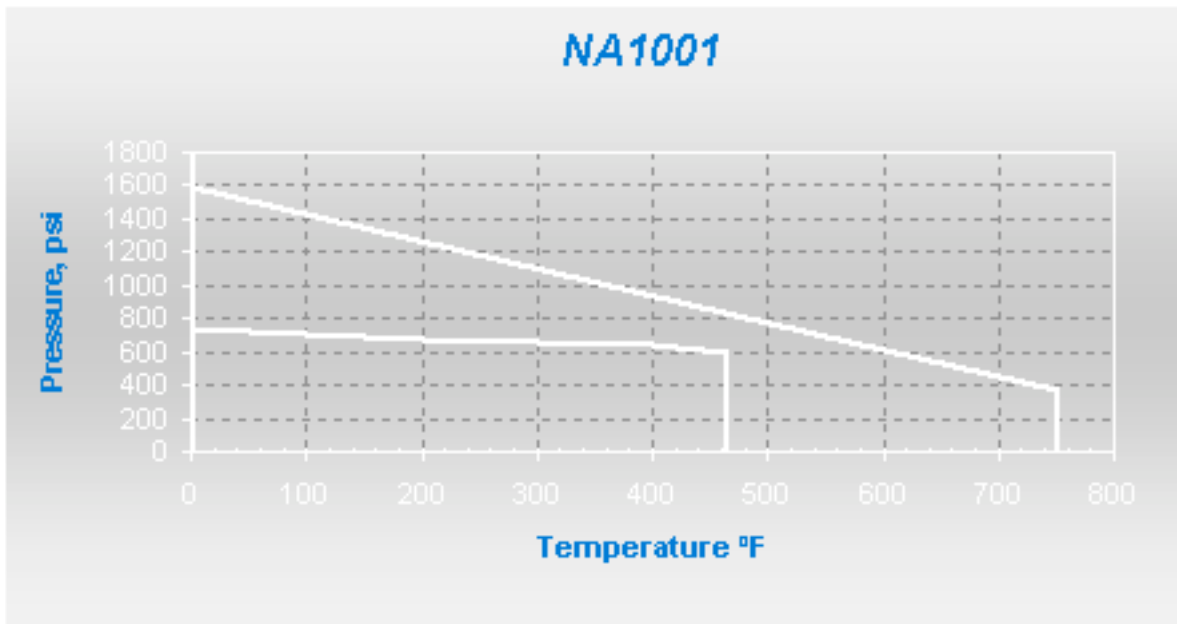
SERVICE LIMITS

Type	Description	Value
Temperature Limits	Maximum	750°F (400°C)
	Continuous Max	460°F (240°C)
Pressure Limits (Vacuum)	Maximum	1595 psi (110 bar)
	Continuous Max	725 psi (50 bar)
ASTM Line Call Out F104	F712120E22M5	
Color	Green or White	
Available Sheet Sizes	Thickness	1/64", 1/32", 1/16", 3/32", 1/8"
	Sheet Sizes	59" x 63"
		59" x 126"
		118" x 126"

TYPICAL PHYSICAL PROPERTIES

ASTM Test Method	Property	Value
-	Density	109 lb/ft ³ (1.75 gm/cc)
F36	Compressibility	7-17%
F36	Recovery	min 45%
F38	Tensile Strength Across Grain	1670 psi (11.5 N/mm ²)
F495	Ignition Loss	max 34%
F146	Thickness Increase After 5 Hour Immersion	
	• ASTM IRM 903 @300°F (150°C)	max 12%
	• ASTM Fuel B @77°F (25°C)	max 10%
F146	Weight Increase After 5 Hour Immersion	
	• ASTM IRM 903 @300°F (150°C)	max 15%
	• ASTM Fuel B @77°F (25°C)	max 15%
F38	Creep Relaxation	25%
	Torque Retention (DIN 52913)	28 N/mm ²
F37	Sealability at 1000 psi	0.25 ml/h

Pressure x Temperature



The P x T graph shown above indicates the service limits for this sheet considering pressure and temperature simultaneously...(Tests were performed with nitrogen on 1.6mm thick sheet). The "normal" curve represents the common usage area for this sheet while the "maximum" curve indicates the maximum limits. For applications near or above the "maximum" curve, contact TEADIT.

Properties and application parameters shown throughout this datasheet are typical. Your specific application should not be undertaken without independent study and evaluation for suitability. For specific application recommendations consult TEADIT. Failure to select proper sealing products could result in property damage and/or serious personal injury. Specifications are subject to change without notice. This edition supersedes all previous issues.